

Table 1. – Fastener Torque

Fastener Type	Torque (in-lbs)	Torque (N*m)
1/4-28 T ₁	25-35	2.8-4.0
1/4-28 T ₂	50-70	5.7-7.9
3/8-24 T ₃	70-90	7.9-10.2
3/8-24 T ₄	85-110	9.6-12.4

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the D206-811-017 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-811-017 REPLACEMENT ENGINE MOUNT KIT <i>(206L-1/L-3/L-4- Series S/N 45154 thru Sub, 51001 thru Sub, 52001 thru Sub)</i>	0.5 lb 0.23 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	165.5 in 4.20 m	83 in-lb 1.0 m-kg

5.0 PARTS LIST

PRELIMINARY ISSUE

Qty -017	Part Number	Description
X	D206-811-017	REPLACEMENT ENGINE MOUNT KIT <i>(206L-1/L-3/L-4- Series S/N 45154 thru Sub, 51001 thru Sub, 52001 thru Sub)</i>
1	D4834-041	LEG ASSEMBLY, AFT
1	D4834-042	LEG ASSEMBLY, AFT
2	D4835-041	LEG ASSEMBLY, FWD
1	D4836-041	LEG ASSEMBLY, AFT
1	D4837-041	LEG ASSEMBLY, AFT